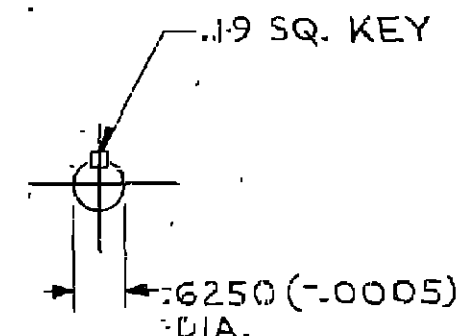
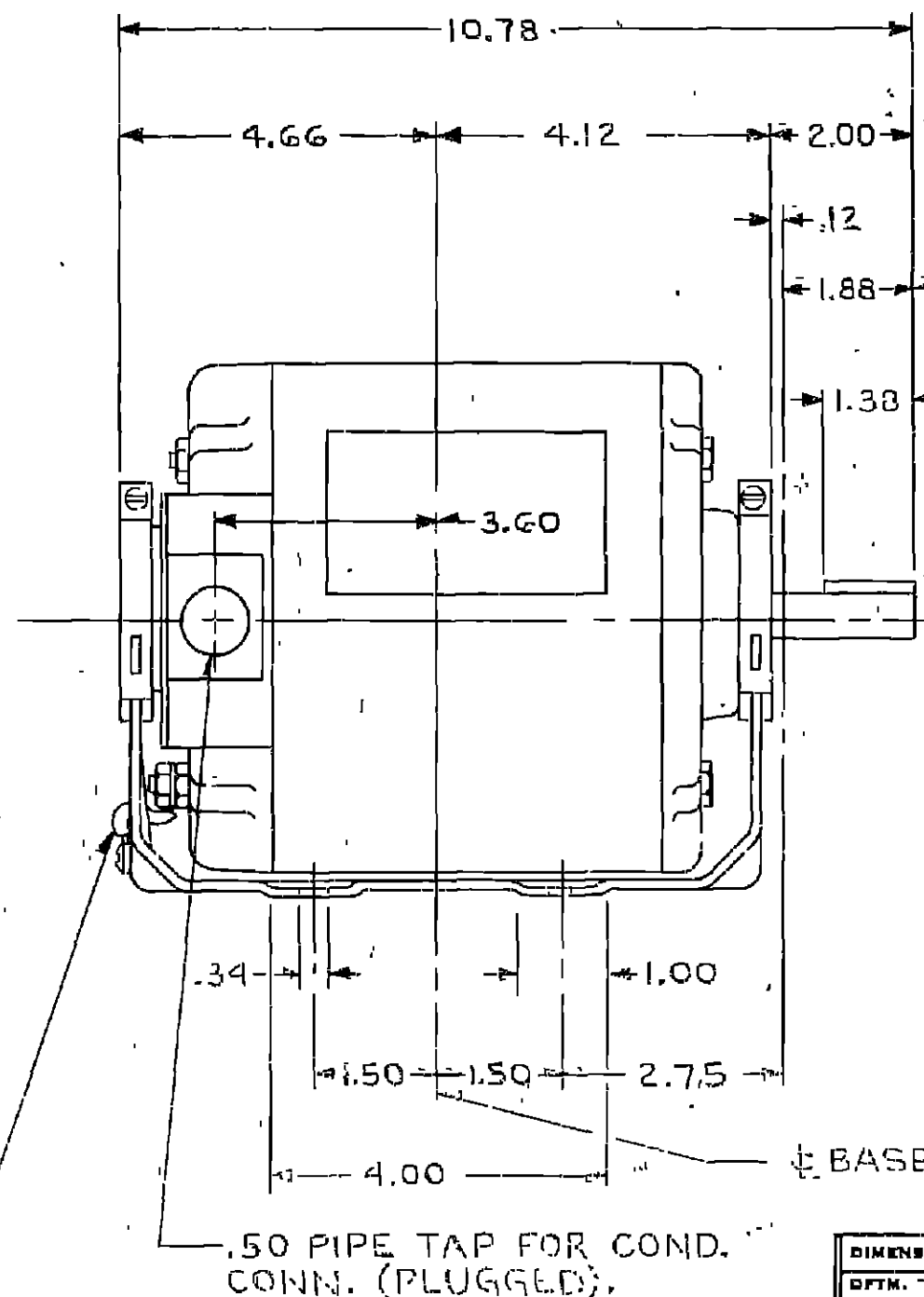
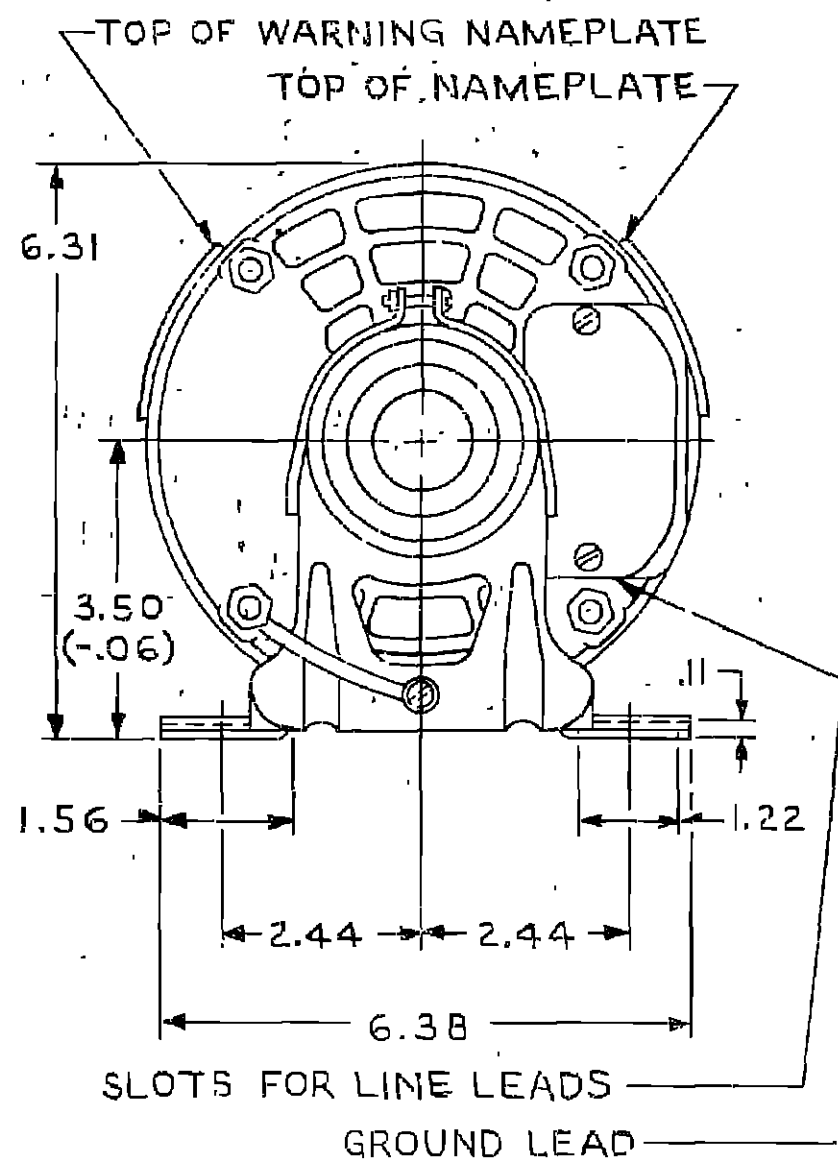


|                                                                         |   |
|-------------------------------------------------------------------------|---|
| S# 317P177                                                              | 1 |
| CHANGES                                                                 |   |
| THRU BOLTS WAS<br>RD. HD.<br>317P427<br>HEATH 12-26-85<br>REWORK 7.8.86 | 2 |
| TABULATION ADDED<br>317P427<br>HEATH 7-2-86<br>REWORK 7.7.86            | 3 |



|               |           |
|---------------|-----------|
| CCW           | 317P428   |
| CW            | 317P427   |
| CCW           | 317P177   |
| ROT. LEAD END | STYLE NO. |

|                                |         |                                      |                     |
|--------------------------------|---------|--------------------------------------|---------------------|
| DIMENSIONS IN INCHES-SCALE 1/4 |         | STD. TOLERANCES WHERE NONE ARE GIVEN |                     |
| DFTM. TILFORD                  | 2-26-77 | 2 PLACE DECIMALS ± .02               | ANGLES ± 1/2°       |
| SUP DFTM                       |         | 3 PLACE DECIMALS ± .005              | STOCK = SEE PD SPEC |
| ENG. J. H. H. H.               | 3-3-77  | MFG TOLERANCES PER LA 4000           |                     |
| MFG                            | 3-1-77  | TITLE FR. B56                        |                     |
| REF. DWG 3923C24F02            |         | OUTLINE                              |                     |
| Westinghouse                   |         | DWG. NO.                             |                     |
| ELECTRIC CORPORATION           |         | 1018B02                              |                     |
| LIMA OHIO, USA                 |         |                                      |                     |
| LIMA MOTOR DIVISIONS           |         |                                      |                     |